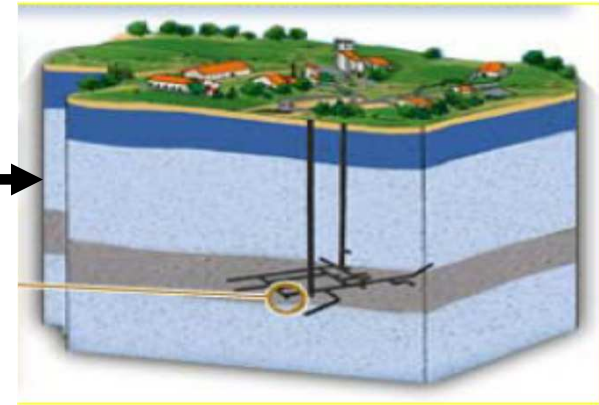




Colis métallique contenant plusieurs galettes de déchets MA-VL



Conteneur de stockage MA-VL

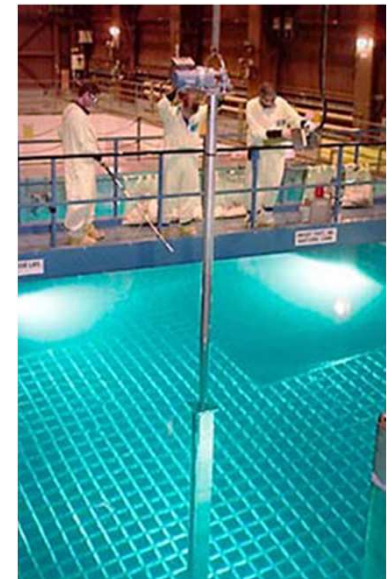
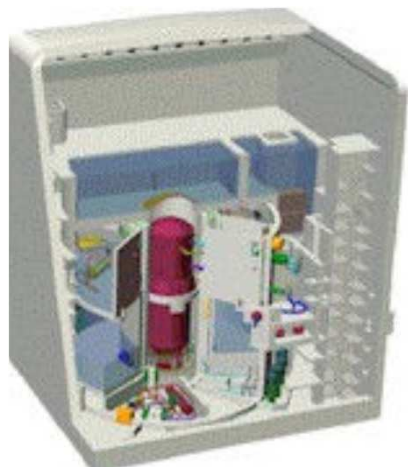


# Overview of the radiolysis topic in the nuclear fuel cycle

C. Lamouroux\*

And DEN departments involved in radiolysis

- \*CEA Saclay/DEN/DANS/DPC
- CEA Saclay/DEN-DANS/DRSN
- CEA Marcoule/DEN/DRCP
- CEA Marcoule/DEN/DTCD
- CEA Cadarache/DEN/DSN



# Outline

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- **Radiolysis**

- > **Basic**
- > **Why ?**
- > **Where ?**
- > **How ?**
  - Nature of radiation
  - Targets diversity

- **Water radiolysis**

- > ***State of knowledge***
- > ***PWR***
- > ***Fuel storage***
- > ***Highly concentrated media***

- **Gaz radiolysis**

- **Organic molecules**

- **Exemple of an operationnal approach : case of the radiolysis of waste packages.**

# Radiolysis - Basic

- **G-values**

G = # Molecules Produced per 100 eV absorbed energy  
 Dependent on Incidental Radiation ( $\alpha$ ,  $\beta$ ,  $\gamma$ , n)

$$G(X) = \frac{N(X) \times 100}{\text{Dose}(eV)}$$

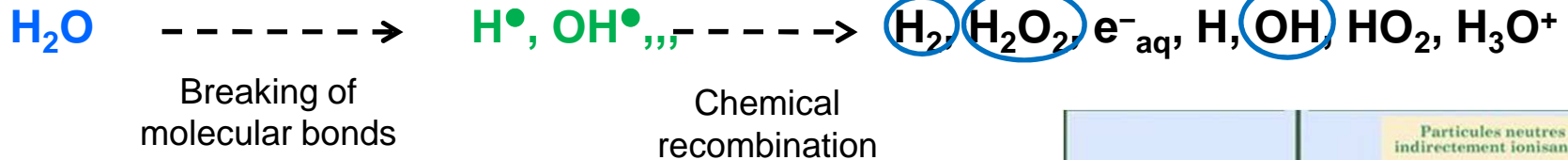
- **Forward (Radiolytic) vs. Back Reactions**



- > **G<sub>i</sub>** Primary steps (at very short time ps)
- > **G<sub>app</sub>** Stable compounds in solution after recombination

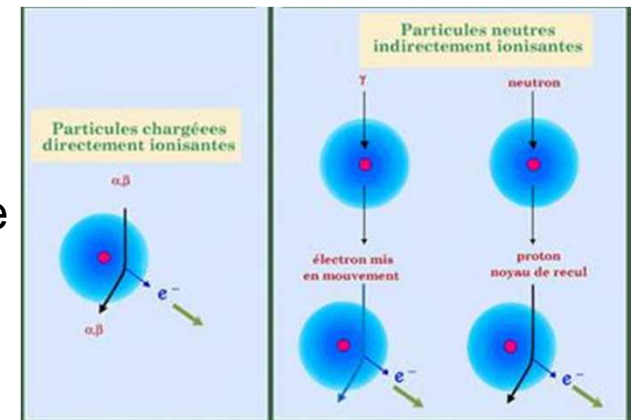
**Emitters**

$\alpha$ ,  $\beta$ ,  $\gamma$ , X, n, ...



- **LET Linear energy transfer** is a measure of the energy transferred to material as an ionizing particle travels through it

- > for  $\alpha$  and  $\beta$  : direct energy deposition
- > for  $\gamma$  and n : indirect energy deposition



## Radiolysis study : Why?



energie atomique - energies alternatives

- **All conditions are met to promote radiolysis in the nuclear fuel cycle – difficult to prevent, we have to**  
Anticipate - Evaluate - Manage  $\Rightarrow$  The impact of the phenomenon

Modifications	Type of species	Consequences
Gaz production	H <sub>2</sub> CH <sub>4</sub> , CO, CO <sub>2</sub> H <sub>2</sub> S,	<b>Safety</b> Depressure - Overpressure Inflammability Toxicity
Corrosive species production	OH <sup>•</sup> H <sub>2</sub> O <sub>2</sub> F <sup>-</sup> ; Cl <sup>-</sup> ; ClO <sup>-</sup>	<b>Aging – Life time</b> Corrosion Solution chemistry equilibrium $\Leftrightarrow$ speciation
Molecules degradation	Extractants TBP, diamides, ... $\Rightarrow$ breakdown sequences	<b>Process reliability and robustness</b> Loss of extraction capacities
Materials degradation	Polymers $\Rightarrow$ scission; crosslinking; oxydation Ion exchange resins degradation	<b>Aging – Life time</b> Loss of mechanical properties Loss of exchange capacity
Complexant molecule production	Formation of small oxydised molecules : carboxylic acids, ketons, aldehydes, alcohols	<b>Environmental impact</b> Complexing properties Migration of radionuclides

# Radiolysis in the nuclear fuel cycle : where ?

## Long term waste behaviour

- wastes (polymers, precipitates, cellulose,...)
- matrices (bitumen, cement, sand, glass)
- ⇒ gaz release G(X)
- ⇒ complexant molecules

**SAFETY / ENVIRONMENTAL IMPACT**

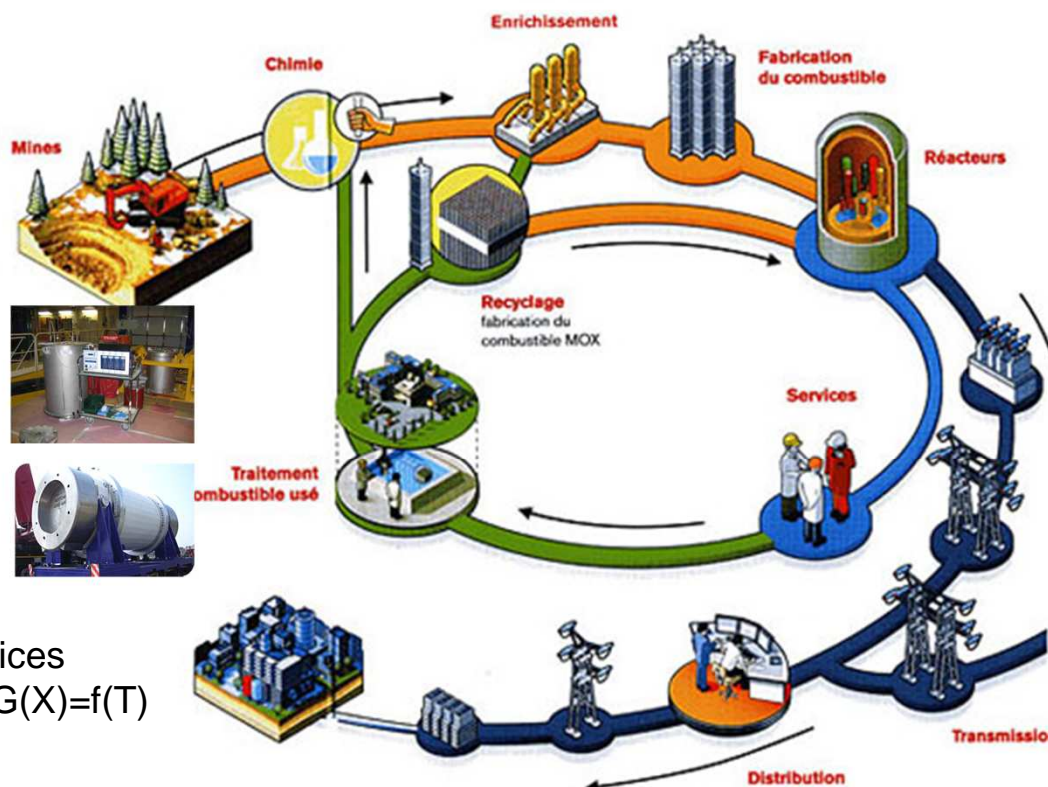
## Recycling

- Stability of the reprocessing solvent
- ⇒ G(-L)
- ⇒ degradation products
- Highly concentrated PF solutions
- ⇒ New species formation

**SAFETY / PROCESS RELIABILITY**

## Fuel fabrication

- Radiolysis of sorbed water
  - ⇒ G(H<sub>2</sub>)
- SAFETY**



## Reactor operations

- water radiolysis
- ⇒ Gaz production
- ⇒ Corrosive species production
- materials aging (polymers)
- ⇒ Loss of mechanical properties (cables, ...)

**SAFETY / AGING – LIFE TIME**

## Fuel storage

- water radiolysis
  - ⇒ Gaz
- SAFETY**

## Transport :

- various matrices
  - ⇒ Evolution  $G(X)=f(T)$
- SAFETY**

# How ? Radiation sources

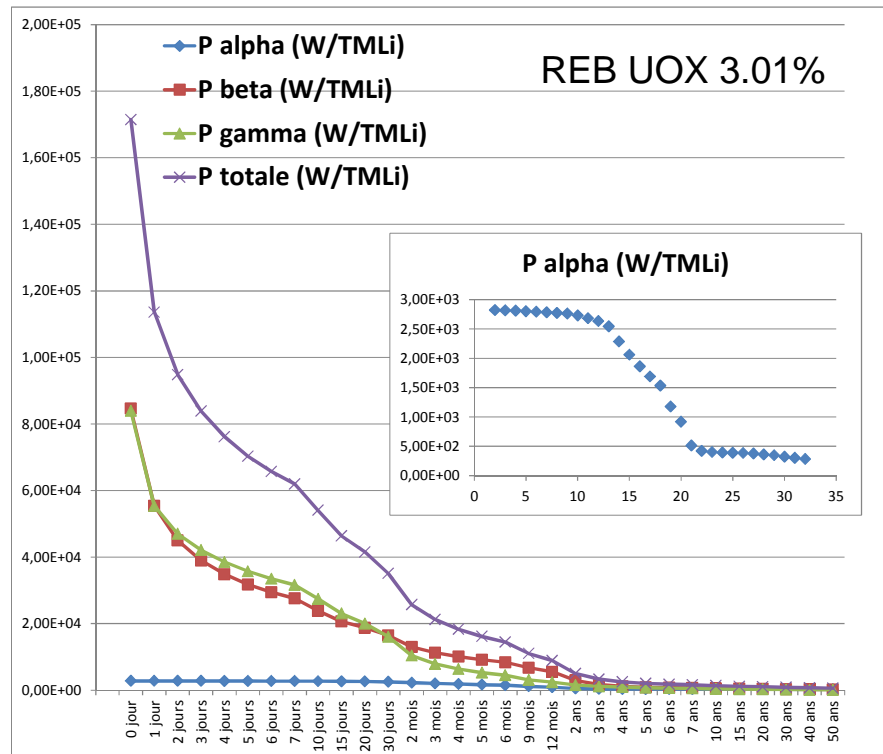
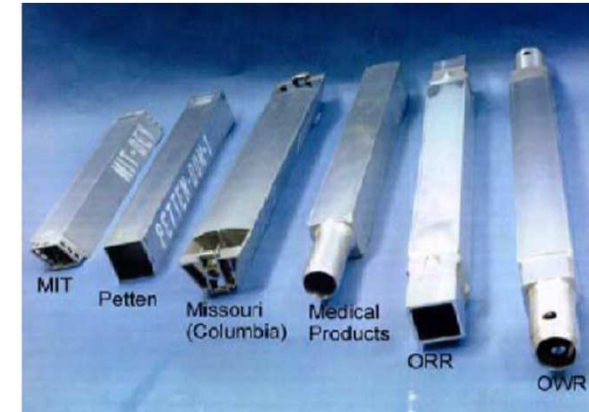
- Requirement

- > Nature of emitters\* ( $\alpha$ ,  $\beta$ ,  $\gamma$ )

- Fuel Type (Uox, Mox, UNGG,...)
    - % Enrichment

- > Power

- Burn-up
    - Cooling time



\*There are few pure Alpha or Beta emitters, Gamma emission is concomitant

# Outline

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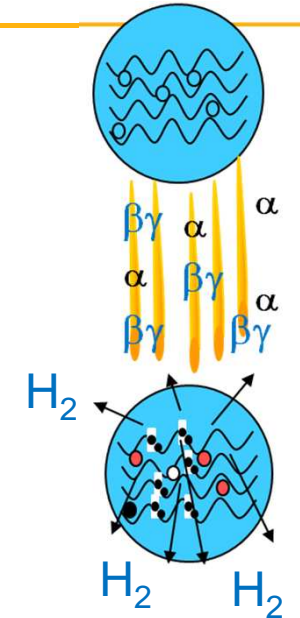
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  - > ***Highly concentrated media***
  
- **Gaz radiolysis**
  
- **Organic molecules**
  
- **Exemple of an operationnal approach : case of the radiolysis of waste packages.**

# Water radiolysis

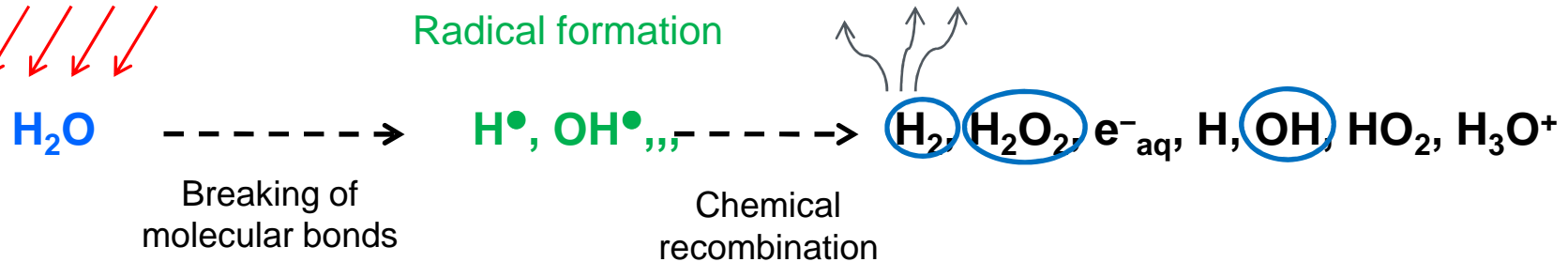


- **Dependent on**

- > Type of radiation
- > Atmosphere (aerated or not)
- > Temperature and Pression (typically for reactor)
- > Purity of water (fuel storage pool)
- > Concentrate solution (nitric acid solution)



**Emitters**  
 $\alpha, \beta, \gamma, X, n, \dots$



- **Products of water radiolysis**

- > **oxydizing species** :  $\text{OH}^\bullet, \text{O}_2^{\bullet-}, \text{H}_2\text{O}_2, \text{O}_2$
- > **reducing species** :  $\text{H}^\bullet, e^-_{\text{aq}}, \text{H}_2$
- > **gaz species** :  $\text{H}_2$

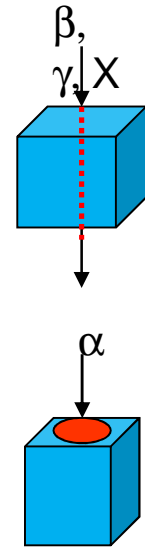


# Radiolysis of pure water: state of knowledge

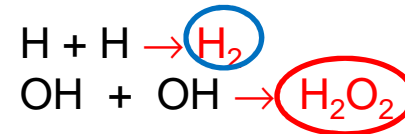


## Nature of the incidental radiation

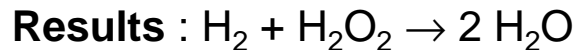
- The very pure water irradiated by highly penetrating radiation ( $\gamma$ , X) seems inert to radiation  $\Rightarrow$  Recombination in a closed environment
- For penetrating particles ( $\alpha$ ), the production of free radicals is too low compared to the production of molecular products and their recombination is incomplete: there is still a decomposition of water.



## Physico-chemical conditions



### □ Closed system with $\text{H}_2$



Effective chain reaction  $\Rightarrow$  Stabilization due to the effective recombination

$$V_{\text{formation}}(\text{H}_2) \Leftrightarrow V_{\text{decomposition}}(\text{H}_2)$$

$\Rightarrow$  All the species reacting with H and OH radicals make the process less efficient.

### □ Open system : $[\text{O}_2]$ sufficient

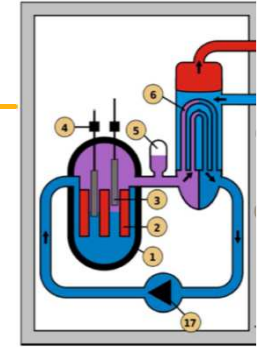
$\Rightarrow$   $\text{O}_2$  compete with  $\text{H}_2$  to react on OH  $\Rightarrow$   $\text{H}_2$  production

# Water radiolysis in the PWR

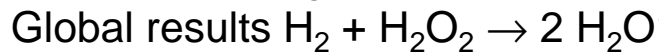


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Water radiolysis produce corrosive species such as  $H_2O_2$  responsible for localized corrosion

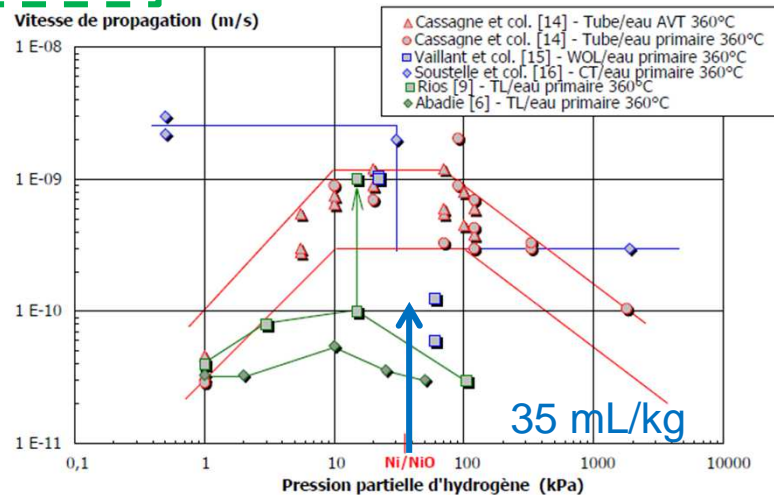


- 1- To maintain reductive conditions
- 2- To avoid the decomposition of water by promoting chemical recombination with  $H_2O_2$  hydrogen is added. (20-50 mL/kg water)



[H2]  
Optimization

But  $H_2$  is also responsible for stress corrosion phenomena.  
Maintenance shutdown :  $H_2$  elimination by  $O_2$  introduction (time is money !)

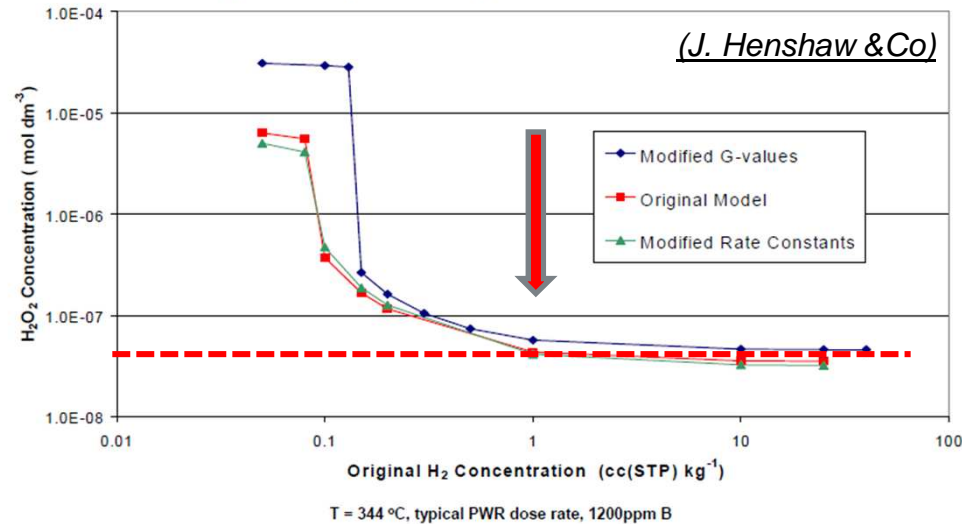


- **Key point : [H2] optimization**

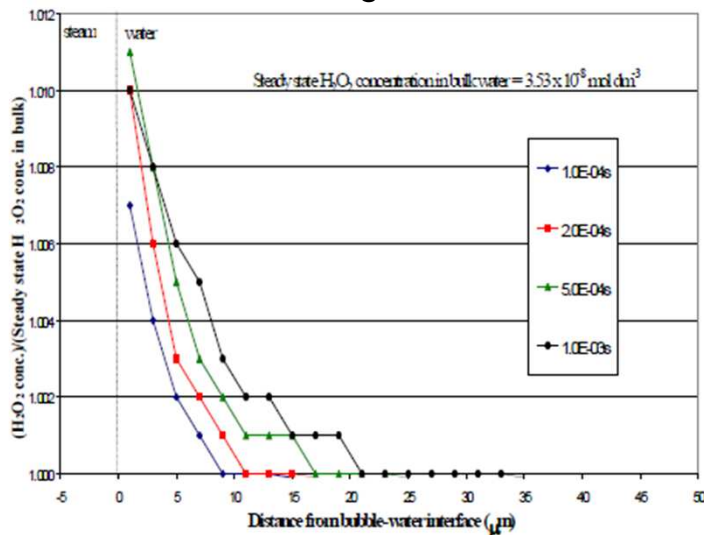
> Increasing and reducing have both advantages and drawbacks

# Optimizing the management of radiolysis in the PWR

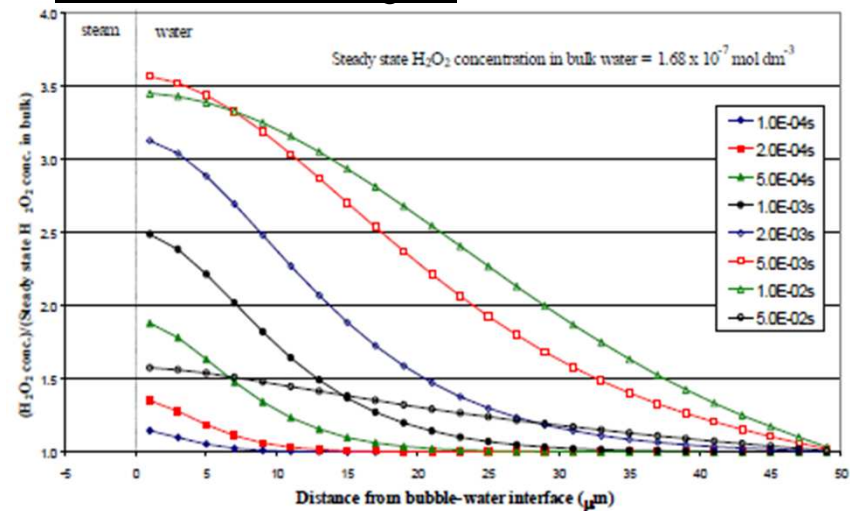
- **1 cm<sup>3</sup>/kg is more than enough to reduce hydrogen peroxide generated by radiolysis...**



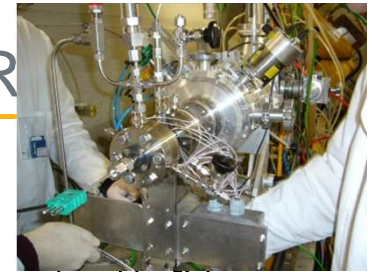
- **except for boiling. Possible cause of abnormal flow**  
Bulk water 40cc/kg H<sub>2</sub>



Bulk water 0.15cc/kg H<sub>2</sub>



# Optimizing the management of radiolysis in the PWR

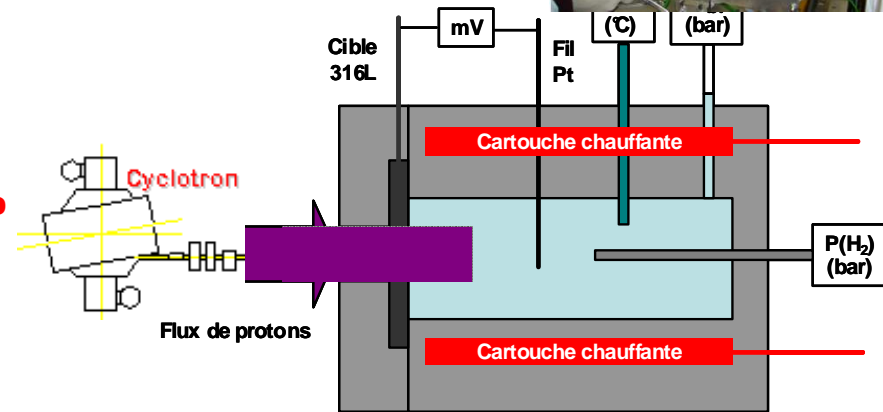


- **Scientific issues concerning the water radiolysis in PWR**



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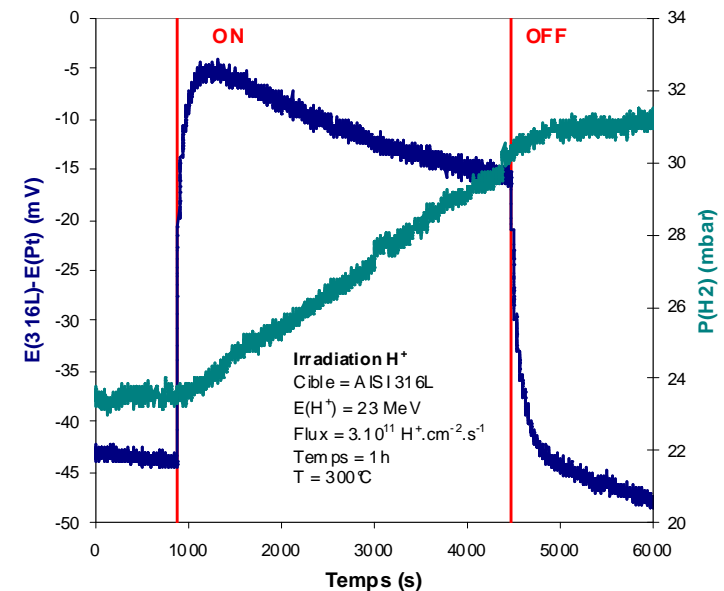
- > [H<sub>2</sub>] optimum
- > less corrosion
- > with a wide operating range
- ⇒ Acquiring data in a large range of P and T (300°C, 15 Bar)



Proton irradiation (CEMTHI Orléans) 34 MeV (patented)

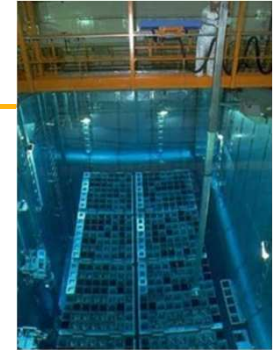
- **Development of an innovative experiment**

- > with proton irradiation
- > operating conditions (up to 330°C and 16 bar)
- > monitoring of the redox potential of the aqueous solution
- > on line [H<sub>2</sub>] measurement
- > post-mortem characterization of surface sample (MEB, DRX,....)



DEN-DPC / CEMTHI

# Water radiolysis in spent fuel pool



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- **[31/03/2011] IRSN website** “The release of hydrogen in Fukushima is not only due to the oxidation of zirconium cladding but also due to water radiolysis?”
- **For safety demonstration : H<sub>2</sub> production by radiolysis**

⇒ **RISK : calculation in first approach is too conservative**

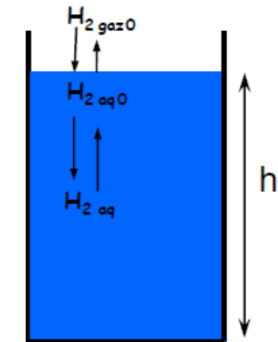
- > pure water
- > open system (aerated)
- > no recombination
- > all the energy released in water

$$V(\text{H}_2) \text{ calculation : } V(\text{H}_2) = *G(\text{H}_2) \times a \times P$$

$$*G(\text{H}_2) = 0,45 \text{ mol}/100\text{ev}$$

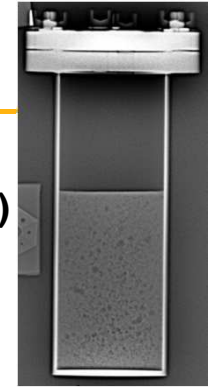
- **Scientific issues :**

- > determination of dose rate and the energy deposition by taking into account the geometry of the assemblies (TRIPOLI)
- > open or partially closed system : difference between the top, in contact with the air and the bottom of the pool
- > In case of incident or accident : evolution of  $G(\text{H}_2)$  with impurities (salt, dissolved metal or organic species, gaseous atmosphere )?



DEN-DPC

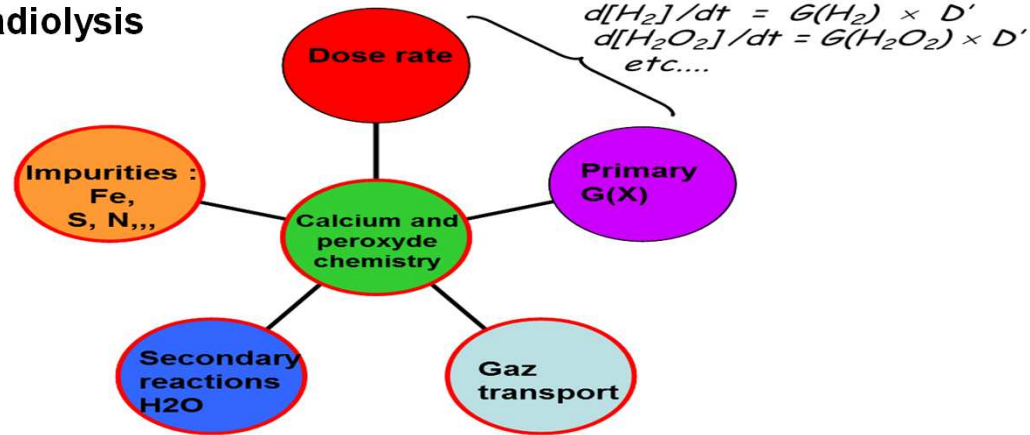
# Impurities : case of cement radiolysis



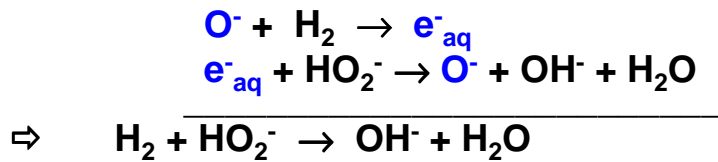
DEN-DPC

## • Radiolysis of water cementitious materials :

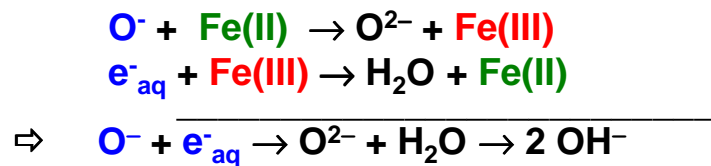
- > DOREMI (Operational Description of water radiolysis in Irradiated Materials)
- > Water radiolysis



## □ Reactions in alkaline medium (pH > 13) :

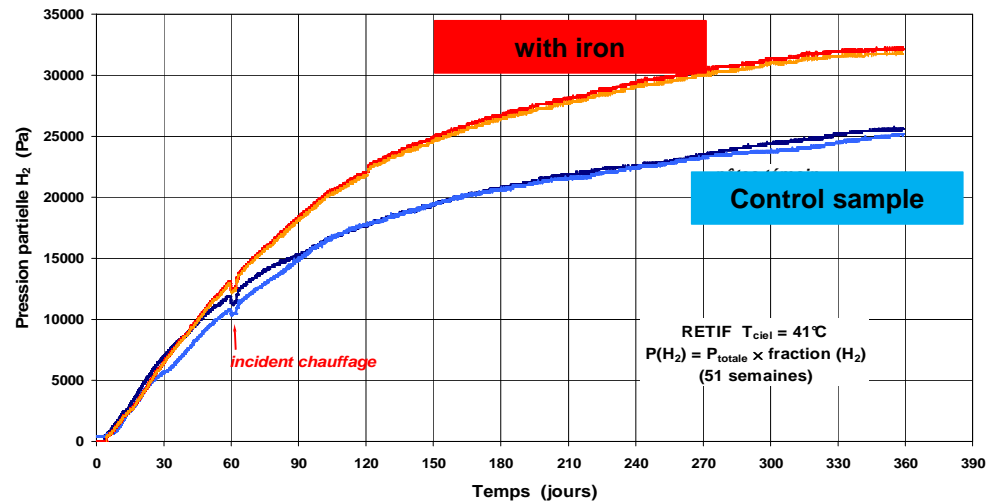


## □ Iron effect \*:



⇒ Iron tend to increase indirectly H<sub>2</sub> production.

## Experimental data



\* Bouniol 2011

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# Gaz radiolysis



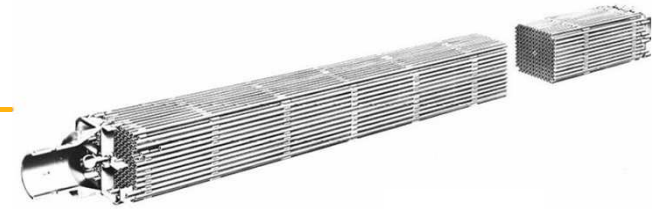
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- **Air radiolysis**

- > leads to an oxidizing environment  $\Rightarrow$   $O_3$ ,  $NO_2$
- > dry air  $\Rightarrow$   $N_2O_5$
- > moist air  $\Rightarrow$   $HNO_2$  ;  $HNO_3$

- **Impact**

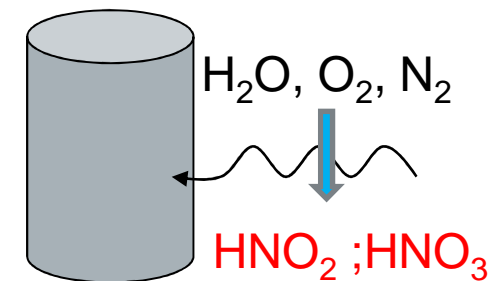
- > damage - corrosion  $\Rightarrow$  (CSDC)
  - ZYR-4 tube
  - alloy 718 (grid)
- > impact on container corrosion  $\Rightarrow$  stainless steel
- $\Rightarrow$  **Evaluation of the consequences on the long life storage**



Andra website

Species	Dry air		Moist air	
	Production rate		Production rate	
$O_3$	$7,9 \times 10^{-2}$	1	$7,6 \times 10^{-2}$	1
$NO_2$	$7,7 \times 10^{-3}$	0,10	$5,6 \times 10^{-3}$	0,07
$N_2O_5$	$1,2 \times 10^{-2}$	0,15		
$HNO_3$			$1,4 \times 10^{-2}$	0,19
$HNO_2$			$7,1 \times 10^{-4}$	0,009

[KANDA-1], [ARMSTRONG].





# Gaz radiolysis



- **Integrated irradiation experiment CASIMIR (Corrosion AtmoSphérique des Matériaux sous Irradiation)**

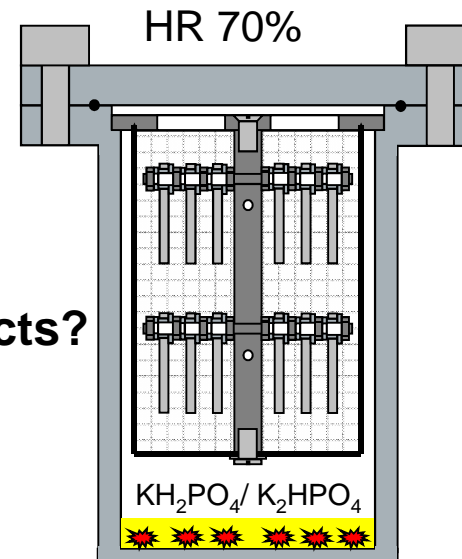
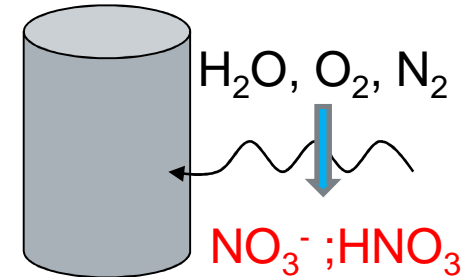
- > **Irradiation of mini-container**

- > **Conditions**

- Température : 80°C
- Different dose rate [300-10 Gy/h]
- Different duration : from 6 to 12 months
- Different relative humidity HR [70%-100%]
- Different steels composition

- **Output**

- > **Production of HNO<sub>3</sub> or not ?**
- > **Determination [HNO<sub>3</sub>]**
- > **Observation of corrosion products?**
- > **Identification**
- > **And kinetic**



DEN-DPC / DRSN-LABRA

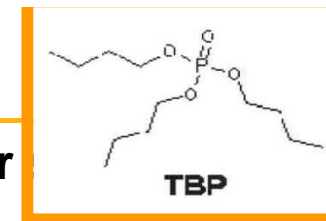
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# Organic molecules radiolysis



- Radiolysis on extractants used in liquid liquid extraction for spent fuel reprocessing

- > TBP (Tributyl Phosphate) Solvant used in the french reprocessing process (PUREX process): allowed the extraction of U(VI) and Pu(IV)
- > Partitioning concept : New solvents based on diamides,...

⇒ Consequences on Process reliability and robustness

- Decrease in the extractant concentration

- > Control of the process : follow up and adjustment of the concentration

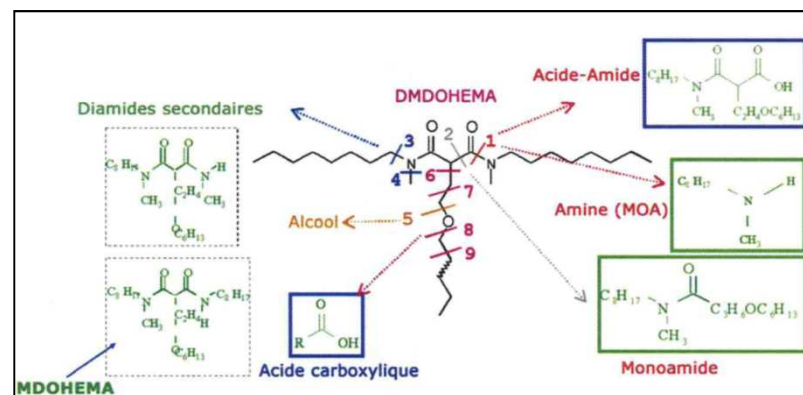
- Formation of degradation products derivatives (ex for TBP : MBP, HDBP) :

- > Impact on performance extraction
- > Risk of Pu retention and accumulation
- > Risk of precipitation with the new species formed,

- Need to developp effective treatment for solvent recycling

⇒ Typical studies :

- > Identification and quantification of species
- > Degradation mechanisms



\* Diamide degradation Berthon 2009



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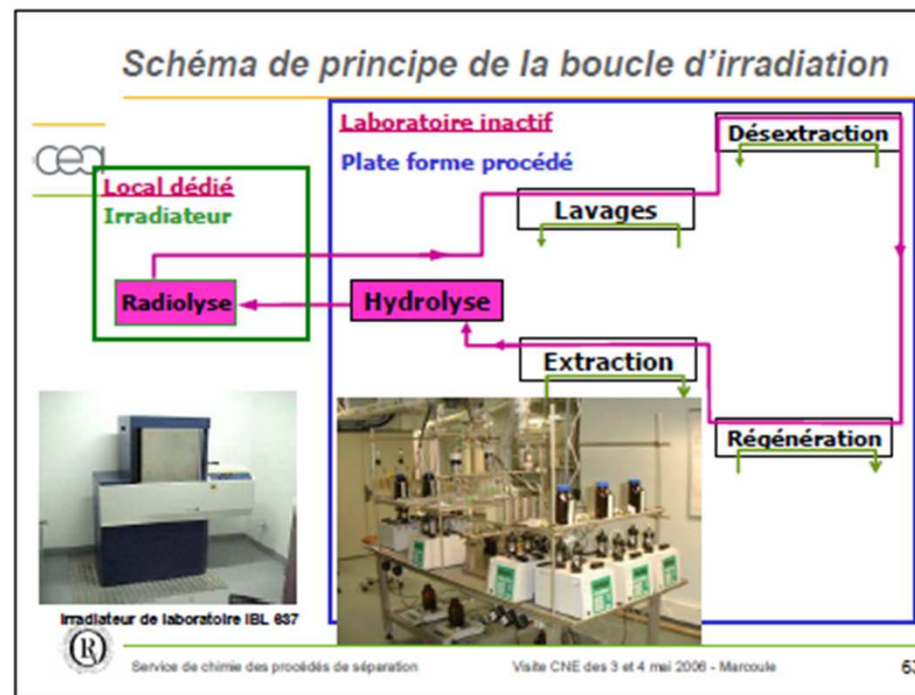
# Organic molecules based compounds : solvent

- **Scientific issues concerning the radiolysis of extractants**

- > Increase the understanding of degradation mechanisms of extracting molecules and complexes in order to:
  - define appropriate treatment
  - propose new more stable molecules
- > Study of the behavior of redox systems in radiolysis: the radiolysis of nitric solutions significantly affect the oxidation of actinides in the dissolving solution and the extraction cycles
- > Radiolysis of water dissolved in organic phase

- **Thanks to Marcel facilities in CEA Marcoule :**

- > Liquid-liquid extraction system
- > Coupled with an irradiator  $^{137}\text{Cs}$



DEN-DRCP

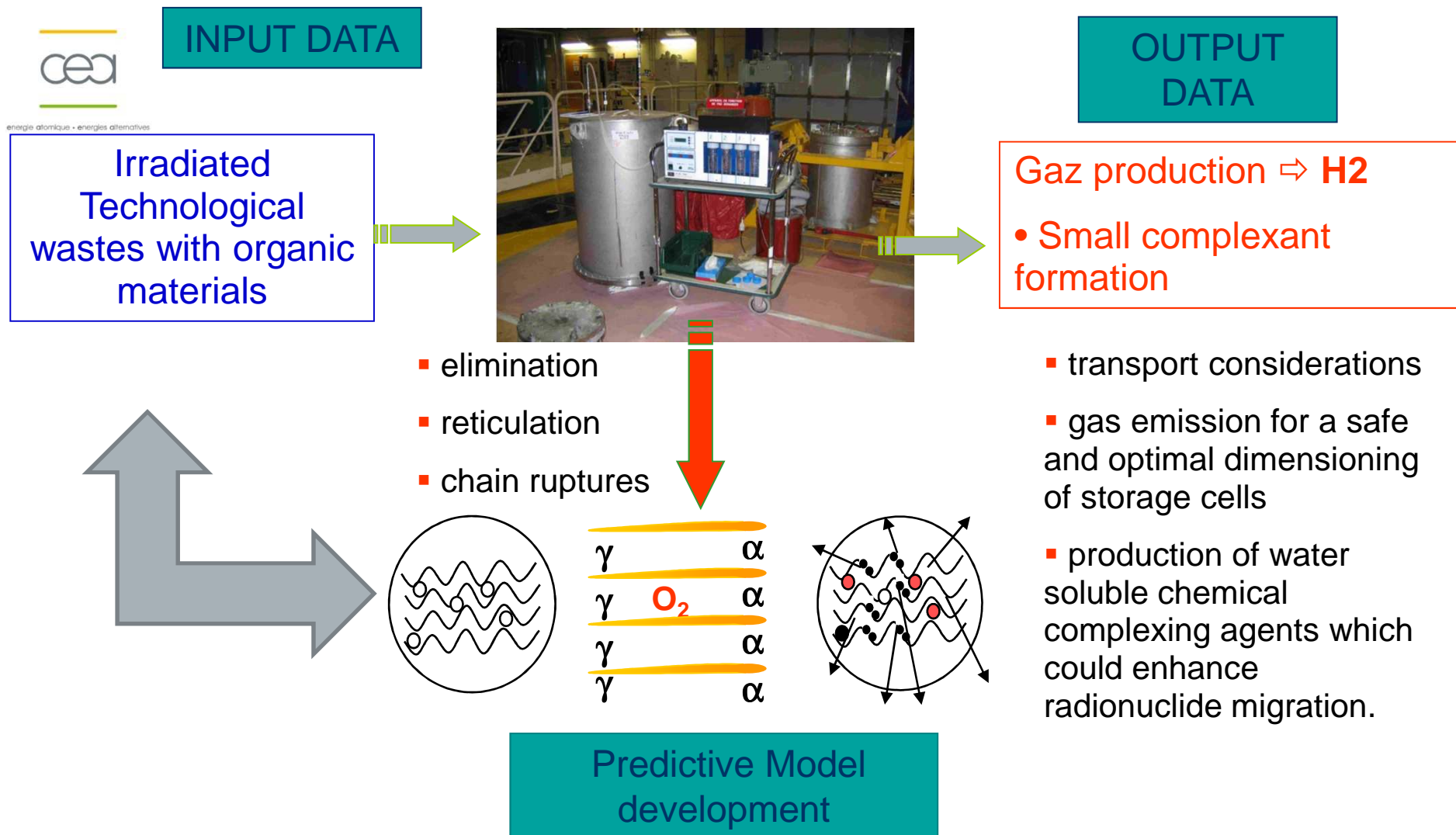
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# Operationnal approach : radiolysis of organic wastes packages



DEN-DPC / DEN-DSN / DEN/DTCD / DEN-DRCP / IRAMIS-LRAD

# Operating model : Inventory

$$V^j(\text{gaz}) = \lambda_j (1 - \bar{a}^j) P_{em}^j \sum_k f_k^j G_k^j V_m(T)$$

$$V_{\text{gaz}}(X) = a E_{\text{émise}} \times G(X)$$



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Need	Operating data
Emission source : Activity of the different emitters ( $\alpha$ , $\beta$ , $\gamma$ )	Typical radiological spectrum from PWR, BWR, UNGG reactor
Nature of the target: thickness, weight, density, volume.	Nature of waste: paper, bottle, pipes,... Crushed,,,,
Chemical nature and gaz emission: <b>G(H2)</b>	Nature of polymers. PE, PP, PUR,,,,
Energy deposition: <b>a</b> $\alpha$ ; $\beta$ ; $\gamma$	Chemical and physical forms (particle size) Contact : on, inside,...


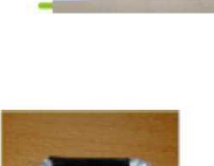





1 Knowledge of the waste packages

2 Development of a data base

3 Energy deposition and dose effect

4 Validation : measurements

# 1- Knowledge of the waste packages

	Polymer	Formula	Use
	Polyethylene and derivatives	$\left[ \text{---CH}_2\text{---CH}_2\text{---} \right]_n$ $\left[ \text{---CH}_2\text{---CH}(\text{CH}_3)\text{---} \right]_n$ $\left( \text{---CH}_2\text{---CH}_2\text{---} \right)_x \left( \text{---CH}_2\text{---CH}(\text{O---C(=O)---CH}_3)\text{---} \right)_y$ $\left[ \text{---CH}_2\text{---CH}(\text{O---C(=O)---CH}_3)\text{---} \right]_n$ <p>PE      PP      EVA      PVAc</p>	Bottles Cables Pipes
	Polyamide	$\left[ \text{---NH---(CH}_2\text{)}_6\text{---C(=O)---} \right]_n$ <p>nylon 6-10</p> $\left[ \text{---NH---CH}_2\text{---(CH}_2\text{)}_4\text{---CH}_2\text{---C(=O)---NH---} \right]_n$	Clothes
	Polyurethan	$\left[ \text{---C(=O)---NH---} \left( \text{---C}_6\text{H}_4\text{---CH}_2\text{---C}_6\text{H}_4\text{---} \right) \text{---NH---C(=O)---O---} \left( \text{---CH}_2\text{---} \right)_4 \text{---O---} \right]_n$ <p>MDI      PTMG      MDI      1,4ED</p>	Gloves Cable sheath Insulation material
	Chlorinated Polymer	$\left[ \text{---CH}_2\text{---CH}(\text{Cl})\text{---} \right]_n$ $\left( \text{---CH}_2\text{---CH}_2\text{---} \right)_l \left( \text{---CH}_2\text{---CH}(\text{Cl})\text{---} \right)_m \left( \text{---CH}_2\text{---CH}(\text{SO}_2\text{Cl})\text{---} \right)_n$ $\left[ \text{---CH}_2\text{---C}(\text{Cl})\text{=CH---CH}_2\text{---} \right]_n$ <p>PVC      Polyéthylène chlorosulfon (CSPE)      Neoprene®</p>	Hot cell sleeves Sheet protection
	Fluoropolymer	$\text{---C(F}_2\text{)---C(F}_2\text{)---C(F}_2\text{)---C(F}_2\text{)---}$ $\text{---C(H}_2\text{)---C(F}_2\text{)---C(H}_2\text{)---C(F}_2\text{)---}$ <p>PTFE      PVDF</p>	Seal (Teflon®, Fluon®, Viton-A®...)
	Cellulose	$\left[ \text{---C}_6\text{H}_7\text{O}_2\text{---} \right]_n$	Tissue Absobent paper



## 2- Development of a Data Base

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### PRELOG : Polymère sous Radiolyse pour l'Etude des Lixiviats Organiques et des Gaz

- **Goals**

- > Have a common database used by the partners involved in the management and transport of nuclear waste containing organic compounds.
- > Prediction tool (time evolution, oxydation)

- **Part I : Bibliography (more than 300 publications)**

- **Part II : Completed by experimental work**

- > Gaz production G(X)
- > Small organic compound determination

- **Part III : Prediction tool**

- > Evolution of G(X) with accumulated doses.

## 2- Experimental data

### □ Irradiation experiments

#### ▪ $G_0(X)$ : new material

#### ✓ Gamma radiolysis

source  $^{60}\text{Co}$  ou  $^{137}\text{Cs}$  DD 1-2 kGy/h, Dose 150-300 kGy.

#### ✓ alpha radiolysis: simulation with heavy ions in Ganil facilities

$G_0$  insufficient to model the long-term behavior

Evolution  $G = f(\text{agig})$

#### ▪ Pre-aging material

#### ✓ Dose 6-8 MGy

#### ✓ Environnement : inert or aerated

#### ✓ Formulation : charge effect,

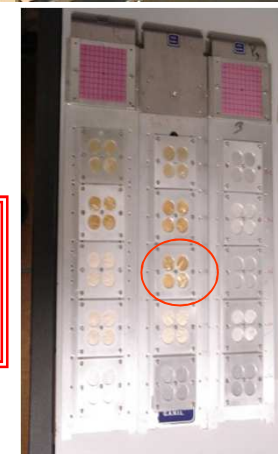
#### ▪ Temperature

### □ characterisations

#### ▪ evolution of materials : IRTF,

#### ▪ gaz quantification : HRMS

#### ▪ small organic compounds identifications IC, HPLC-MS,,,



*PUR Mapa*



*PVC Plastunion*



## 2- PRELOG



- **More than 2000 data**
  - > **Industrial polymer**
  - > **Pure polymer**
  - > **Temperature effect**
  - > **Dose effect**
  - > **Atmosphere (inert ; air)**
  - > ...
- **Output data base**
  - > **formulation**
  - > **G(H<sub>2</sub>) and other gases (CH<sub>4</sub>, CO<sub>2</sub>,...)**
  - > **references**

Step 1: choice of a reference material in the database

46% NORDEL 2722  
2% carbon blacks  
37% kaolin  
5% vulcanizing agents  
5% oils implementation  
3% stabilizers

Step 2: calculation of G<sub>max</sub> and G<sub>min</sub>

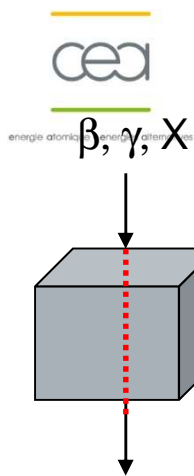
$$G_{\max}(H_2) \approx 1,2 \cdot 10^{-7} \text{ mol} / J$$

$$G_{\min}(H_2) \approx 0,6 \cdot 10^{-7} \text{ mol} / J$$

Cable insulation



# 3- Energy deposition



- Energy deposition  $a$ 
  - type of emitters
  - contact mode

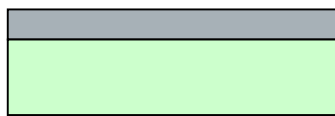
$$V_{\text{gaz}}(X) = a E_{\text{émise}} \times G(X)$$

- $\gamma, X$  et ( $\beta$ )
  - ✓ no auto-absorption penetrant radiation  $a = 1$
  - ✓ energy deposition : from 0 to 100%
  - ✓ consideration of the volume of the target

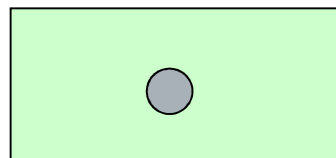
- $\alpha$ 
  - ✓ Auto-absorption  $\Rightarrow$  code 3DIP
  - ✓ Dependant on contact mode
  - ✓ Complete energy deposition
  - ✓ Consider the surface of the target

## Contact mode

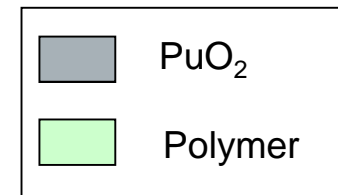
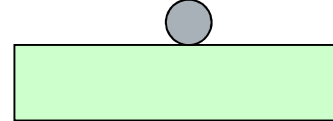
Layer configuration



Embedded



on the surface

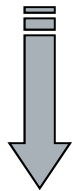


# 4- Validation

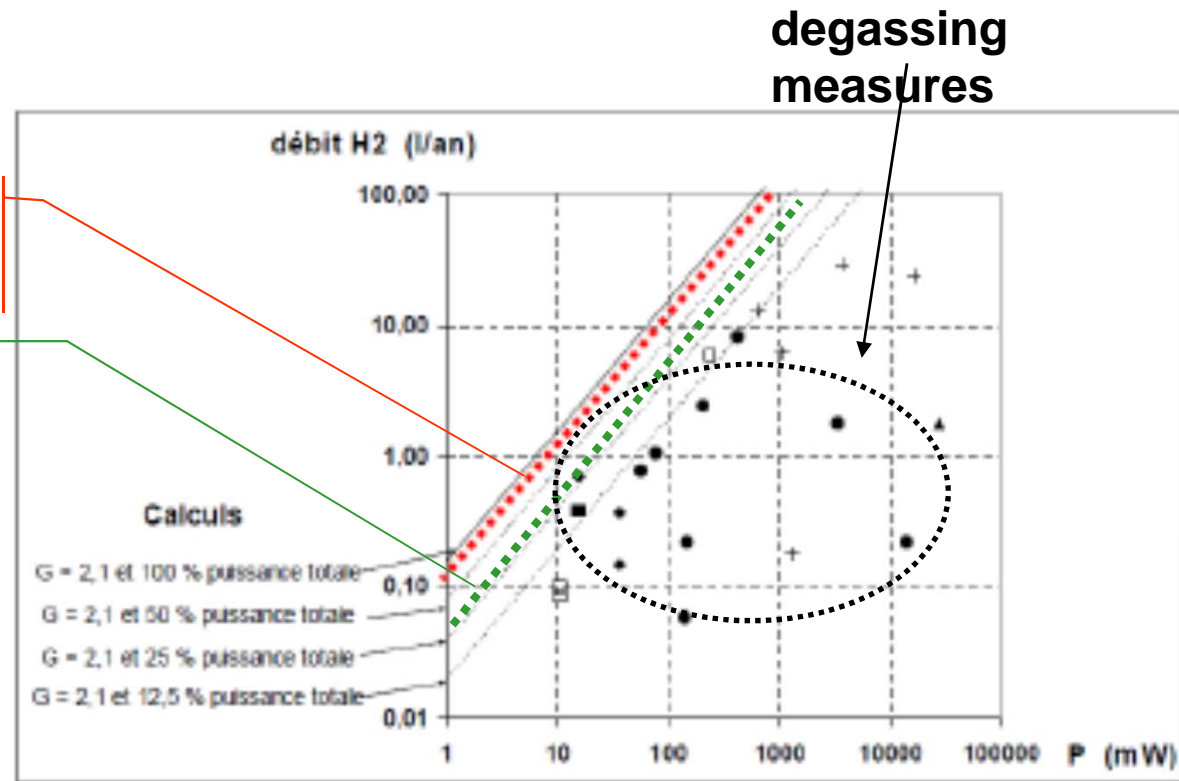


**Weight weighting**

**Surface weighting**



**Importance of the knowledge of the composition**



⇒ The model is still conservative but takes into account realistic assumptions.

# CONCLUSION

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- **Wide range of relevant field**
  - > **Water radiolysis**
  - > **Polymer radiolysis**
  - > **Materials and corrosion**
  - > **Dosimetry**
  - > ...
- **But also**
  - > **confined species**
  - > **hydrated species**
  - > **porous materials**
  - > ...
- **Need a strong link between basic and applied research**
- **Requires heavy and expensive installations**

# Thanks

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energie atomique • énergies alternatives

- **DEN/DISN**
  - > Program Reactor Gen II-III
  - > Program current back end fuel cycle (ACA)
  - > Program future back end fuel cycle (ACF)
  - > Basic research (RSTB)
- **DEN-DADN**
  - > R&D waste package radiolysis
- **DEN-Department involves in radiolysis topics**
  - > DPC basic research and development of operational model (reactor, corrosion, long term behaviour of cement and polymer materials in waste packages, spent fuel pool)
  - > DRCP (back end fuel cycle : solvent, nitric acid solution, PuO<sub>2</sub>)
  - > DTCD (Long term behaviour of bitumen, Ion Exchange Resins, nuclear glasses) with future gammatech facilities
  - > DSN (measure on waste packages, instrumented waste packages, integrated experiments) and chicade facilities
  - > DTCD (DRSN Labra facilities)
- **IRAMIS - LRAD**
- **The radiolysis network**
- **Our industrial partners**

